



University of
Salford
MANCHESTER

Acoustic Testing Laboratory
College of Science & Technology

Air Handling Units Acoustic Insulation Performance Tests

To BS EN ISO 10140-2 (2010)

Report No. 1429
Report No. 2060

Carried out by Salford University
Acoustic Testing Laboratory
For Air Handlers Northern



air
HANDLERS

SOUND REDUCTION INDEX FRAME & PANEL TESTS

Carried out by: - The University of Salford Acoustic Testing Laboratory

Personnel: - Daniel McCaul – Technical Manager
Ian Rattigan – Laboratory Manager
David Pinchbeck – Air Handlers Northern

Report No 1429 and 2060

OBJECTIVE

To obtain the true casework noise breakout from Mechanical Ventilation Plant. It is only possible to achieve this if the frame and panel assembly is tested with a large enough area sample to give a true representation of an Air Handling System.

In Practice the framework can leak sound which will flank the panels; therefore our testing programme includes various frame insulation arrangements.



TEST REPORT No : 1429-A

DATE OF ISSUE : 7 November 2013

BS EN ISO 10140-2 : 2010
INTERNATIONAL STANDARD METHOD FOR
MEASUREMENT OF AIRBORNE SOUND
INSULATION OF BUILDING ELEMENTS

CLIENT:	Air Handlers Northern Bute Street Weaste, Salford M50 1DU
JOB NUMBER:	ACOUS/01429
MANUFACTURER:	Air Handlers Northern
TEST SAMPLE:	Various panel enclosure systems
DATE RECEIVED:	19 July 2013
DATE OF TEST:	26 September - 1 October 2013

Signed: _____

A handwritten signature in blue ink, appearing to read 'I G Rattigan', written over a dashed line.

Approved: _____

A handwritten signature in blue ink, appearing to read 'D J McCaul', written over a dashed line.

I G Rattigan
Laboratory Manager

D J McCaul
Technical Manager

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TEST REPORT No : 2060-1

DATE OF ISSUE : 19 February 2015

**INTERNATIONAL STANDARD METHOD FOR
MEASUREMENT OF AIRBORNE SOUND
INSULATION OF BUILDING ELEMENTS
BS EN ISO 10140-2 : 2010**

CLIENT:	Air Handlers Northern Bute Street Weaste Salford M50 1DU
JOB NUMBER:	ACOUS/02060
TEST SAMPLE:	Various Acoustic Enclosure Panels
MANUFACTURER:	Client
DATE RECEIVED:	5 November 2014
DATE OF TEST:	7 – 9 & 12 January 2015

Signed:.....

I G Rattigan
Laboratory Manager

Approved:.....

C Lomax
Quality Manager

Test Samples

Description of Test Samples

The following panel enclosure systems built and tested in the 3600mm x 2400mm aperture in the transmission suite. A hollow aluminium pentapost frame was installed within the aperture and fixed in place with clamping bolts. The frame contained a recess nominally 45mm deep with a 6mm foam seal fitted to the closing edge of the open frame section.

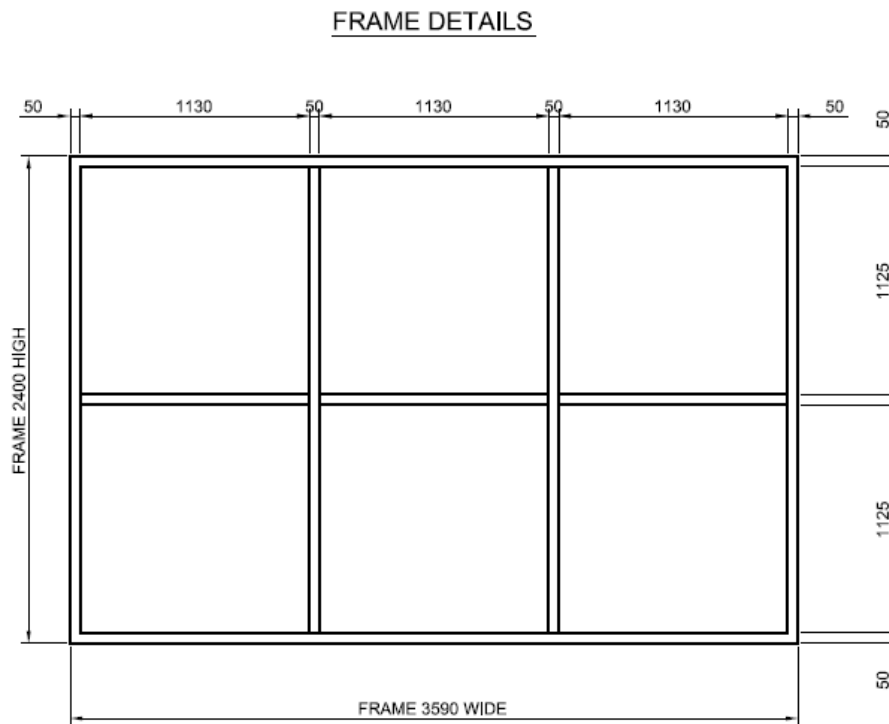


Illustration 30

50mm PANEL FIXING METHODS

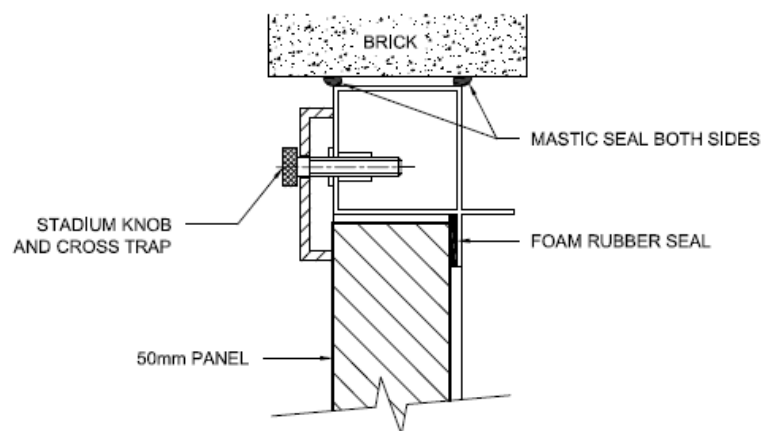


Illustration 31

25mm PANEL FIXING METHODS

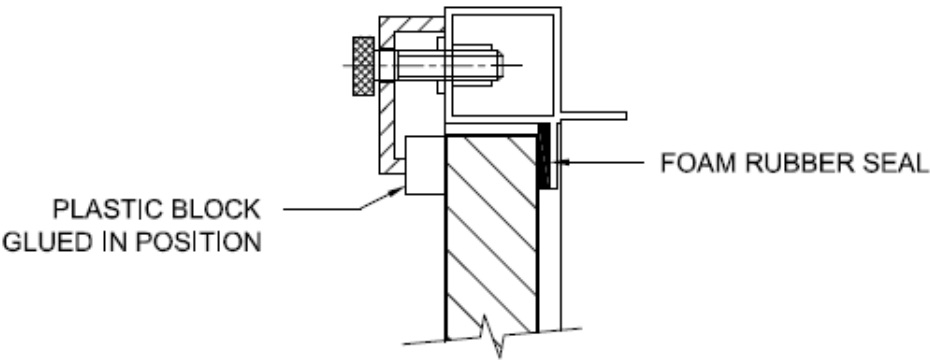


Illustration 32

LIFTING HANDLES

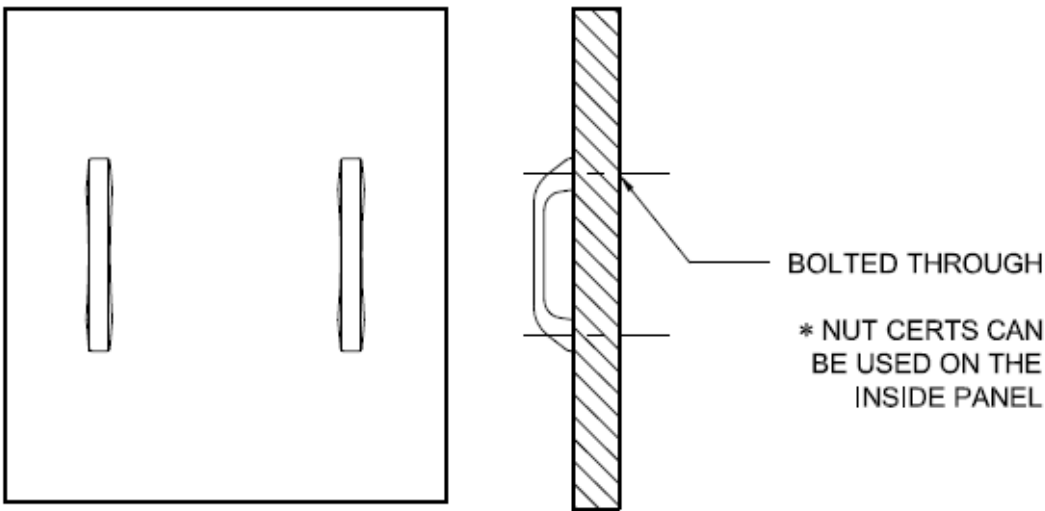


Illustration 33

FIXING METHODS FOR PENTAPOST FRAME TO BRICK WALL CHAMBER

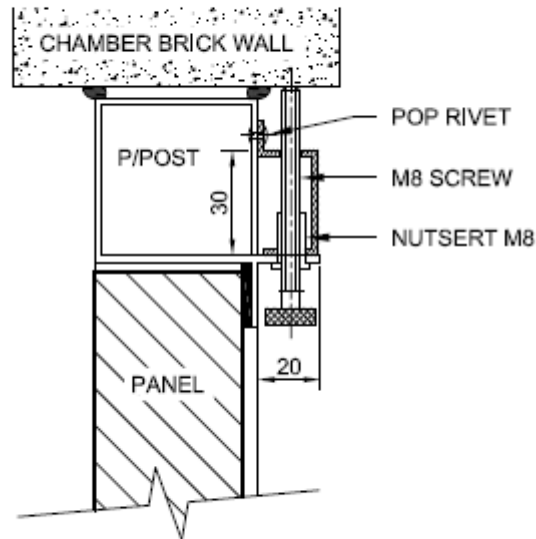


Illustration 34

DESCRIPTION OF TEST PROCEDURE

The test procedure adopted follows that detailed in BS EN ISO 10140: Part: 2010, "Acoustics – Laboratory measurements of sound insulation of building elements; Part 2: Measurement of airborne sound insulation".

The measurements are performed in the large transmission suite at the University of Salford. The suite comprises two structurally isolated reverberant rooms with a test opening between them in which the test specimen is inserted. The vertical sides of the test aperture and the base are made from dense brick, whilst the soffit is made from reinforced concrete. Both rooms have been designed with hard surfaces and non-parallel walls. The smaller source room has 6 plywood diffusers and the larger receiving room has 11 plywood diffusers, to increase the diffusivity of the sound field in these areas.

The test involves producing a known sound field in the source room and measuring the resultant sound level difference between the source room and the receiving room with the specimen installed in the test aperture. This level difference is then corrected so as to take into account the equivalent absorption area of the receiving room.

The Sound Reduction Index, R (dB), is defined in BS EN ISO 10140 – Part 2: 2010 as:

$$R = L_1 - L_2 + 10 \log_{10} \frac{S}{A} \quad (1)$$

Where:

L_1 is the average sound pressure level in the source room (dB)

L_2 is the average sound pressure level in the receiving room (dB)

S is the area of the test specimen (m^2)

A is the equivalent absorption area of the receiving room (m^2)

Generation of Sound Field in the Source Room

Wide band, random noise from the generator in the real time analyser was amplified and reproduced in the source room using alternately one of two fixed loudspeaker systems, (La, Lb and Lc). Omni-directional loudspeakers were used. The output of the generator was set with the intention that the sound pressure level in the receiving room was at least 15dB higher than the background level in any frequency band. The loudspeakers were positioned in the corners of the room and at such a distance from the test specimen that the direct radiation upon it was not dominant.

Frequency Range of Measurements

The sound pressure levels were measured using one-third octave band filters. Measurements covered all the one-third octave bands having centre frequencies in the range from 50Hz to 5000Hz. At the request of the client, measurements were also taken at the one-third octave band frequencies 6.3 kHz, 8 kHz and 10 kHz. The sound reduction indices at these additional frequencies are presented in Appendix A.

Measurement of Sound Pressure Levels

Sound pressure levels were measured simultaneously in the source and receiving rooms using loudspeaker **La** as the sound source. Measurements were recorded at a minimum of 5 fixed microphone positions in each room, using an averaging time of 32 seconds and the average level in each room was calculated on an energy basis in each one-third octave frequency band. The procedure was then repeated with loudspeaker **Lb** and **Lc** as the sound source. The overall average level difference in each frequency band was then calculated as the arithmetic average of the two sets of results.

For each set of microphone/loudspeaker positions, the distances separating microphones from other microphones, room boundaries and diffusers, were greater than 0.7m and the distances separating microphones from the sound source and the test specimen were greater than 1m.

Measurement and Evaluation of the Equivalent Absorption Areas

The correction term of equation (1) containing the equivalent absorption area, A , was evaluated from the reverberation time and calculated using Sabine's formula:

$$A = \frac{0.16 V}{T} \quad (2)$$

Where:

V is the volume of the receiving room (m^3)

T is the reverberation time (s)

The reverberation time of the receiving room was measured using a decay technique. The decays were produced by exciting the room with wide band random noise and stopping the excitation once the room became saturated. The resulting decaying sound field was monitored at 6 fixed microphone positions using a one-third octave band real time analyser. The sound spectrum was sampled at 32 millisecond intervals and stored in memory. Five decays were measured at each microphone position and averaged. The time taken for the sound to decay by 20dB was measured and multiplied by three to give the reverberation time. The measurements were repeated using an alternative sound source. The results from each set of position were averaged (ie 60 reverberation decays at each frequency).

EQUIPMENT

	Departmental Record No
Norwegian Electronics 1/3 octave band real time analyser type 840 with in-built random noise generator	RTA2
Quad 510 power amplifier	PA7
2 of omni-directional broadband loudspeakers (source room)	LS10-LS11
2 of broadband loudspeakers (receiving room)	LS3-LS4
3 of Bruel & Kjaer random incidence condenser microphones type 4166 in the source room	M2-M4
3 of G.R.A.S. random incidence condenser microphones type 40AP in the source room	M21,M22,M25
5 of Brunel & Kjaer random incidence condenser microphone type 4166 in the receiving room	M7-M9 M18, M19
1 if G.R.A.S. random incidence condenser microphones type 40AP in the receiving room	M20
2 of Norsonic Multiplexers type 834A	MP1-MP2
HP Brio Pentium personal computer and related peripheral equipment (printer, plotter, monitor etc.)	COM6
Yamaha GQ1031BII graphic equalizer	GEQ1

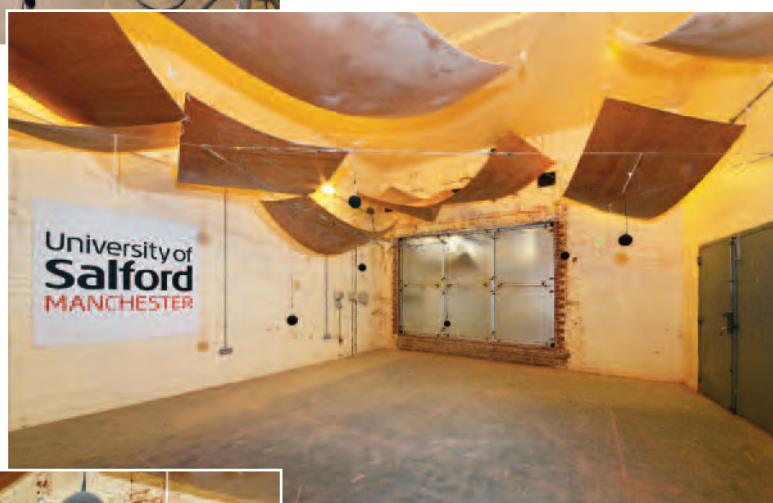
RESULTS

The sound reduction indices at one-third octave band intervals, *R*, are given in the tables overleaf.

Source room volume:	136m ³
Receiving room volume:	220m ³
Sample sizes:	2400mm x 3600mm



Source Room



Receiving Room

Fitting Frame and Panels
into Test Aperture

Checking Panel Thickness





Recording Test Results
in the Control Room



Microphone Positions
in Receiving Room



Sound Source Positions



Plywood Diffusers
Receiving Room

SALFORD UNIVERSITY TEST REPORT 1429

The following enclosure panels, consisting of a layered core (described from receiver to source room) contained within two 0.7mm steel cassettes of a number of thicknesses; were then installed into the open sections and fixed in place using toggles located on the frame on the receiving room side of the system. All units reported are nominal unless otherwise stated.

Test A

Test Reference: 1429-1197
Sample Reference: "PB50"
Sample Description: 45mm thick panel with a core consisting of four layers. The mass per unit area of one panel was measured to be equal to 34.2kg/m².

Test B

Test Reference: 1429-1199
Sample Reference: "ASPB50"
Sample Description: 45mm thick panel with a core consisting of three layers. The mass per unit area of one panel was measured to be equal to 35.2kg/m².

Test C

Test Reference: 1429-1200
Sample Reference: "ASTSAS50"
Sample Description: 45mm thick panel with a core consisting of three layers. The mass per unit area of one panel was measured to be equal to 45.6kg/m².

Test D

Test Reference: 1429-1201
Sample Reference: "ASTSFG50"
Sample Description: 45mm thick panel with a core consisting of three layers. The mass per unit area of one panel was measured to be equal to 38.1 kg/m².

Test E

Test Reference: 1429-1203
Sample Reference: "ASTSPB50"
Sample Description: Modifications were made by fixing Acoustic Barrier Insulation to the source room side of the frame.

Test F

Test Reference: 1429-1206
 Sample Reference: "PBFG50 with 1.2mm plastisol"
 Sample Description: 45mm thick panel with a core consisting of three layers. The steel cassette on the source side of the system under test was replaced by a 1.2mm plastisol cassette. The mass per unit area of one panel was measured to be equal to 29.7kg/m².

Test G

Test Reference: 1429-1208
 Sample Reference: "PB25"
 Sample Description: 25mm thick panel with a core consisting of two layers. Profile sections were used to provide secure fitting between the panel and the frame toggles. The mass per unit area of one panel was measured to be equal to 22.2kg/m².

TEST RESULTS
TO BS EN ISO 10140-2(2010)

Certified by: Salford University Acoustic Testing Laboratory

Also given in the attached tables and computed from the one-third octave band sound reduction indices, is the weighted sound reduction index, R_w , calculated according to ISO 717/1-1996. This evaluation is based on laboratory measurement results obtained by an engineering method.

APPENDIX A

At the client's request, the sound reduction index was measured at the additional frequencies of 6.3 kHz, 8 kHz and 10 kHz, the results of which are presented below.

Test Reference	Sound Reduction Index, R [dB]		
	6.3 kHz	8 kHz	10 kHz
1429-1197	39.8 ¹	40.1 ¹	32.6 ²
1429-1199	40.0 ¹	40.2 ¹	32.9 ²
1429-1200	34.5	24.3	7.4
1429-1201	39.9	40.1	35.5 ¹
1429-1203	48.2 ¹	46.9 ¹	37.1 ²
1429-1206	48.3 ¹	47.4 ¹	36.3 ²
1429-1208	46.3 ¹	45.4 ¹	35.2 ²

¹ Correction for background applied to the result

² Background levels too high – minimum value for R .

SALFORD UNIVERSITY TEST REPORT 2060**Test H**

Test Reference: 2060-1673
Sample Reference: "PB18 Double Skin"
Sample Description: 18mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 18.0mm and 27.5kg/m² respectively.

Test I

Test Reference: 2060-1678
Sample Reference: "PB/TS/PB25 Triple Skin"
Sample Description: 25mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45.0mm and 41.0kg/m² respectively.

Test J

Test Reference: 2060-1679
Sample Reference: "AS/TS/SBP50 Triple Skin"
Sample Description: 50mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45.0mm and 53.6kg/m² respectively.

Test K

Test Reference: 2060-1680
Sample Reference: "PB/SPB25 Double Skin"
Sample Description: 25mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 25.0mm and 34.2kg/m² respectively

Test L

Test Reference: 2060-1681
Sample Reference: "SBP18 Double Skin"
Sample Description: 18mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 18.6mm and 30.6kg/m² respectively.

Test M

Test Reference: 2060-1683
Sample Reference: "AS/TS/FG50 Triple Skin"
Sample Description: 50mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45.0mm and 39.9kg/m² respectively.

Test N

Test Reference: 2060-1684
Sample Reference: "AS/TS/PB50 Triple Skin"
Sample Description: 50mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45mm and 49.9kg/m² respectively.

Test O

Test Reference: 2060-1685
Sample Reference: "FG/TS/PB50 Triple Skin"
Sample Description: 50mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45mm and 40.0kg/m² respectively.

Test P

Test Reference: 2060-1686
Sample Reference: "FG25 Double Skin"
Sample Description: 25mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45mm and 21.3kg/m² respectively.

Test Q

Test Reference: 2060-1686
Sample Reference: "FG50 Double Skin"
Sample Description: 50mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45mm and 23.3kg/m² respectively.

Test R

Test Reference: 2060-1689
Sample Reference: "AS/QS/PB50 Quadruple Skin"
Sample Description: 50mm nominally thick panel.
The measured thickness and mass per unit area of one panel was measured to be equal to 45mm and 62.9 kg/m² respectively.

Test S

Test Reference: 2060-1675

Sample Reference: "FG18 Double Skin"

Sample Description: 18mm nominally thick panel.

The measured thickness and mass per unit area of one panel was measured to be equal to 18.0mm and 20.9kg/m² respectively.

Test T

Test Reference: 2060-1676

Sample Reference: "FG/TS/SBP50 Triple Skin"

Sample Description: 50mm nominally thick panel.

The measured thickness and mass per unit area of one panel was measured to be equal to 45mm and 43.3kg/m² respectively.

Test U

Test Reference: 2060-1674

Sample Reference: "AS25 Double Skin"

Sample Description: 25mm nominally thick panel.

The measured thickness and mass per unit area of one panel was measured to be equal to 30.3mm and 31.3kg/m² respectively.

APPENDIX A

At the client's request, the sound reduction index was measured at the additional octave band frequency of 8 kHz, the results of which are presented below.

Test Reference	Sound Reduction Index, R [dB] 8 kHz
2060-1673	39.6
2060-1674	40.8
2060-1675	39.9
2060-1676	41.5
2060-1678	40.1
2060-1679	39.6
2060-1680	39.6
2060-1681	39.2
2060-1685	40.3
2060-1686	39.7
2060-1687	40.4
2060-1689	43.7

AIR HANDLING UNIT CASEWORK SRI VALUES								
Reference	63Hz	125 Hz	250 Hz	500 Hz	1K Hz	2K Hz	4K Hz	8K Hz
FG18	18.3	18.1	24	38.8	39.9	34.5	33.1	39.9
FG25	16.5	16.6	26.6	38.1	39.2	33.4	32.1	39.7
FG50	15.7	18.4	33.7	36.2	37.5	32.4	35	40.4
PB18	21	25.9	28.2	29.3	33.1	34.5	33.7	39.8
SBP18	21.6	24.9	27.9	28	34.8	35.5	33.6	39.2
PB25	20.4	23.0	22.9	23.3	33.6	37	37.7	45.5
PBSBP25	22.5	26.2	29.4	30	36.4	35.2	33.6	39.6
PB50	21.8	23.8	22.1	26	35.6	35.2	32.0	40.1
AS25	19.9	23.5	29.4	36	39.1	34.1	34.5	40.8
ASPB50	20.8	21.3	29.6	39	41.4	34.8	32.8	40.2
PBFG50	19.6	18.3	33.3	39.8	38.6	36.1	39.3	46.8
TRIPLE SKIN								
PB/TS/PB25	23.8	26.6	29	30.6	36.7	35.6	33.3	40.1
PB/TS/FG50	21.1	21.0	36.3	39.2	41.7	34.7	32.9	40.2
SPB/TS/SPB50	21.7	24.2	36.4	37.3	37.6	33.4	35.7	41.5
AS/TS/FG50	21	23.7	34.2	36.1	37	32.7	36.2	40.3
AS/TS/PB50								
AS/TS/SPB50	24.1	27.1	34.8	37	37.2	33.5	36.2	39.6
AS/TS/AS50	21.6	25.6	32	37	40.8	33.6	32.9	24.3
QUADRUPLE SKIN								
AS/QS/PB50	24.1	36.6	34.7	39.8	40.7	37.8	39.7	43.7

Insertion Loss Graph's

The following graphs relate to the Test Reports 1429 & 2060. The test range for these graphs is 63KHz to 4K Hz, results for 8K Hz are given in Appendix 'A'

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: FG18 DOUBLE SKIN

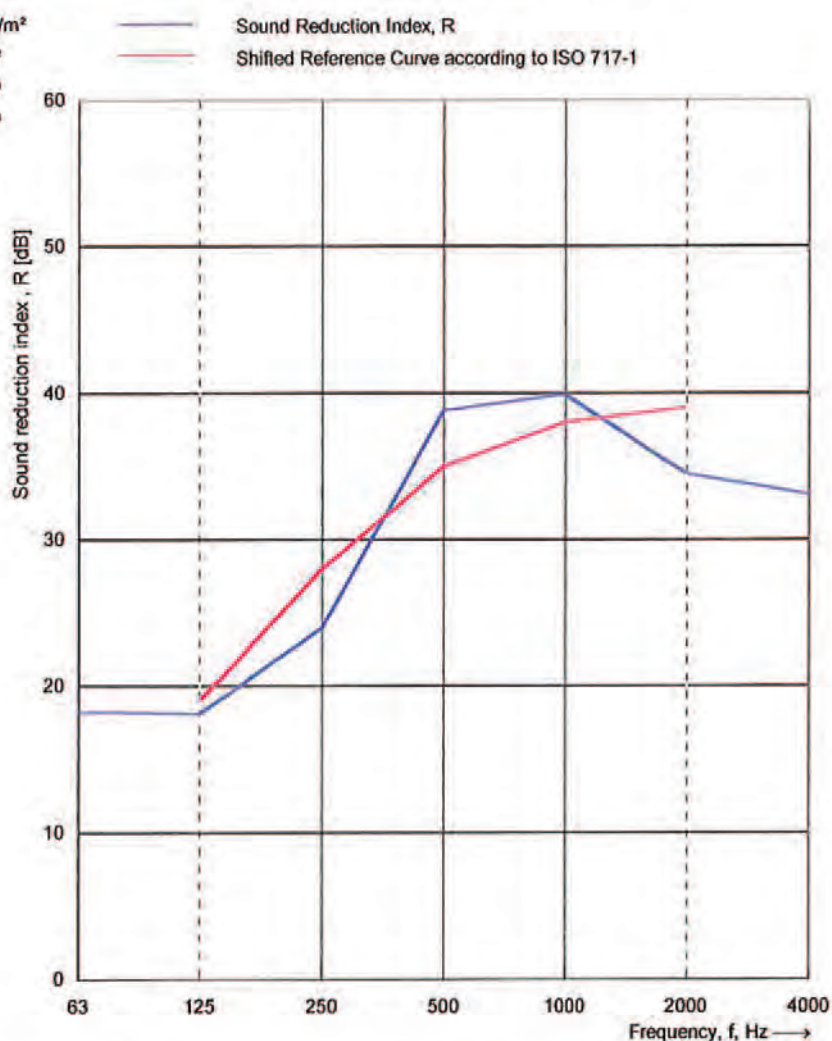
Date of test: 07/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.2 ± 0.0 kPa
 Air temperature: 19.9 ± 0.3 °C
 Relative air humidity: 38.7 ± 3.0 %
 Mass per unit area: 19.4 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	18.3
125	18.1
250	24.0
500	38.8
1000	39.9
2000	34.5
4000	33.1



Rating according to BS EN ISO 717-1

$R_w(C; C_{80}) = 35 (-2 ; -6)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -2$ dB $C_{63-4000} = -2$ dB $C_{125-4000} = -2$ dB
 $C_{w,63-2000} = -6$ dB $C_{w,63-4000} = -7$ dB $C_{w,125-4000} = -6$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1675

Date: 07/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: FG25 DOUBLE SKIN

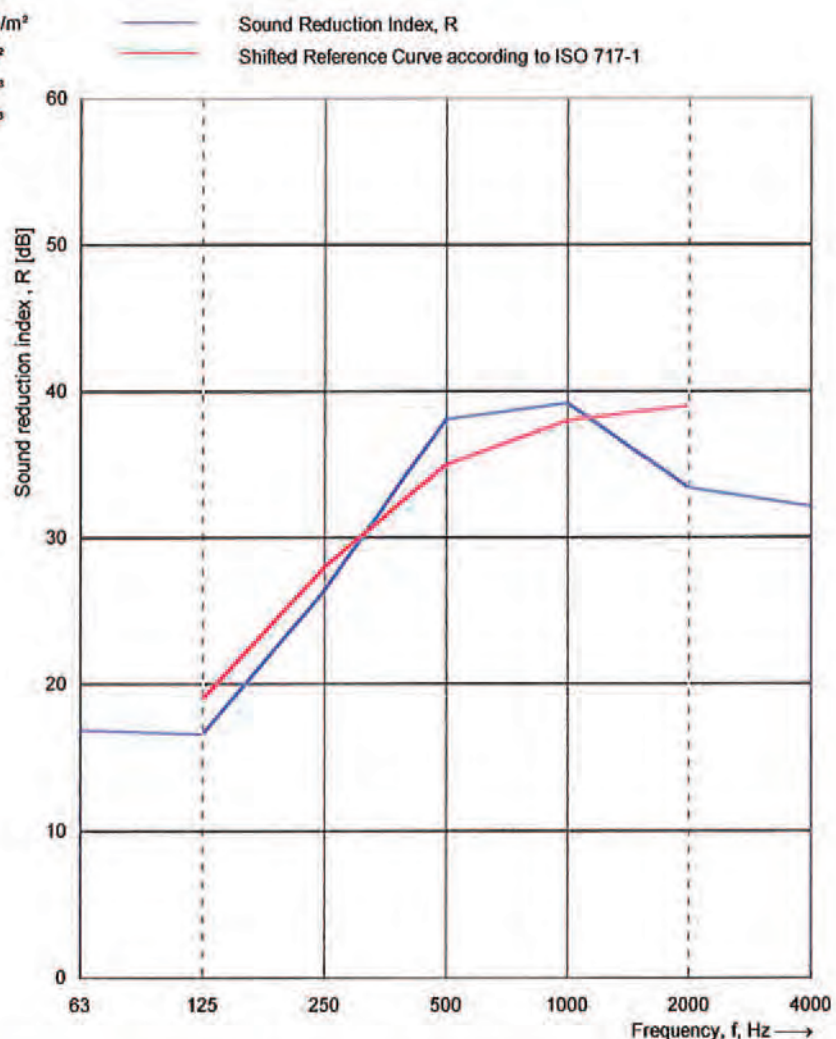
Date of test: 09/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object.

Curing time: NAP
 Static pressure: 100.8 ± 0.0 kPa
 Air temperature: 19.7 ± 0.3 °C
 Relative air humidity: 40.6 ± 3.0 %
 Mass per unit area: 21.3 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	16.9
125	16.6
250	26.4
500	38.1
1000	39.2
2000	33.4
4000	32.1



Rating according to BS EN ISO 717-1

$R_w(C; C_{80}) = 35$ (-2 ; -6) dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -2$ dB $C_{63-4000} = -3$ dB $C_{125-4000} = -3$ dB
 $C_{80,63-2000} = -7$ dB $C_{80,63-4000} = -7$ dB $C_{80,125-4000} = -7$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1686

Date: 09/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: FG50 DOUBLE SKIN

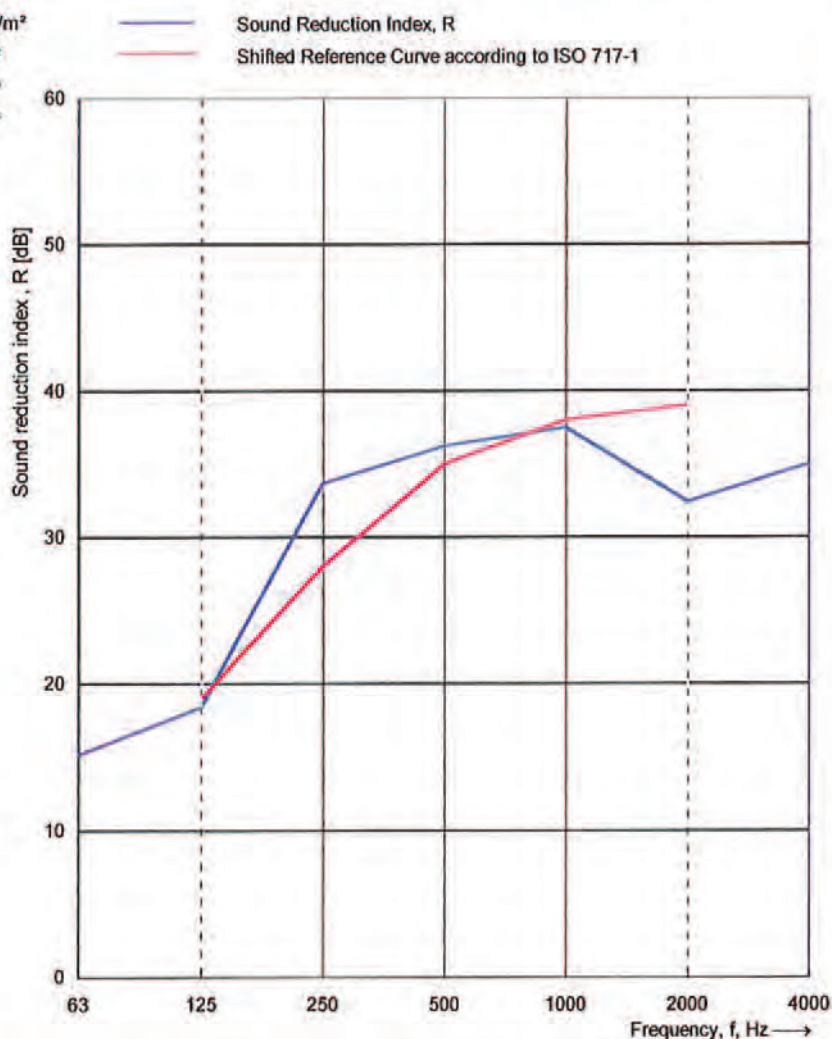
Date of test: 09/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 100.8 ± 0.0 kPa
 Air temperature: 20.2 ± 0.3 °C
 Relative air humidity: 41.6 ± 3.0 %
 Mass per unit area: 23.3 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	15.2
125	18.4
250	33.7
500	36.2
1000	37.5
2000	32.4
4000	35.0



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 35 (-2; -4)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -2$ dB $C_{63-4000} = -2$ dB $C_{125-4000} = -2$ dB

$C_{tr,63-2000} = -6$ dB $C_{tr,63-4000} = -6$ dB $C_{tr,125-4000} = -5$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1687

Date: 09/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: PB18 DOUBLE SKIN

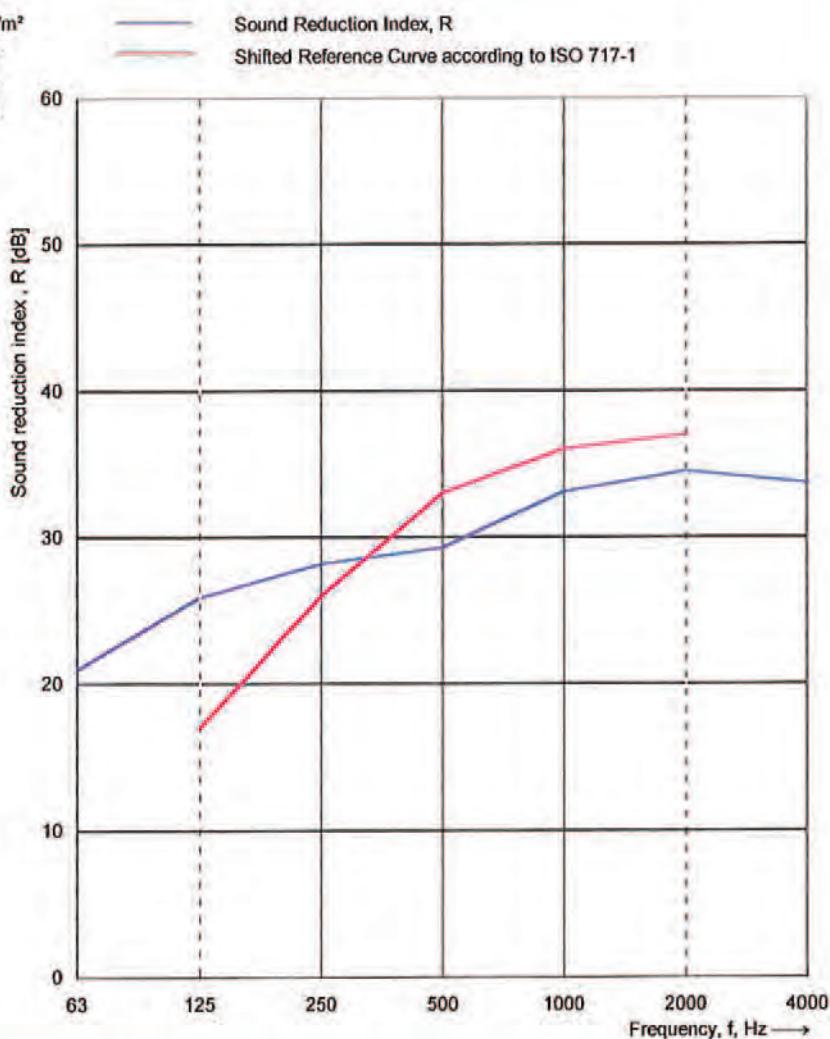
Date of test: 07/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.2 ± 0.0 kPa
 Air temperature: 23.1 ± 0.3 °C
 Relative air humidity: 30.0 ± 3.0 %
 Mass per unit area: 18.0 kg/m²
 Area, S , of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	21.0
125	25.9
250	28.2
500	29.3
1000	33.1
2000	34.5
4000	33.7



Rating according to BS EN ISO 717-1

$R_w(C; C_0) = 33 (-1; -2)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -1$ dB $C_{63-4000} = -1$ dB $C_{125-4000} = -1$ dB
 $C_{v,63-2000} = -3$ dB $C_{v,63-4000} = -3$ dB $C_{v,125-4000} = -3$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1673

Date: 07/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: SBP18 DOUBLE SKIN

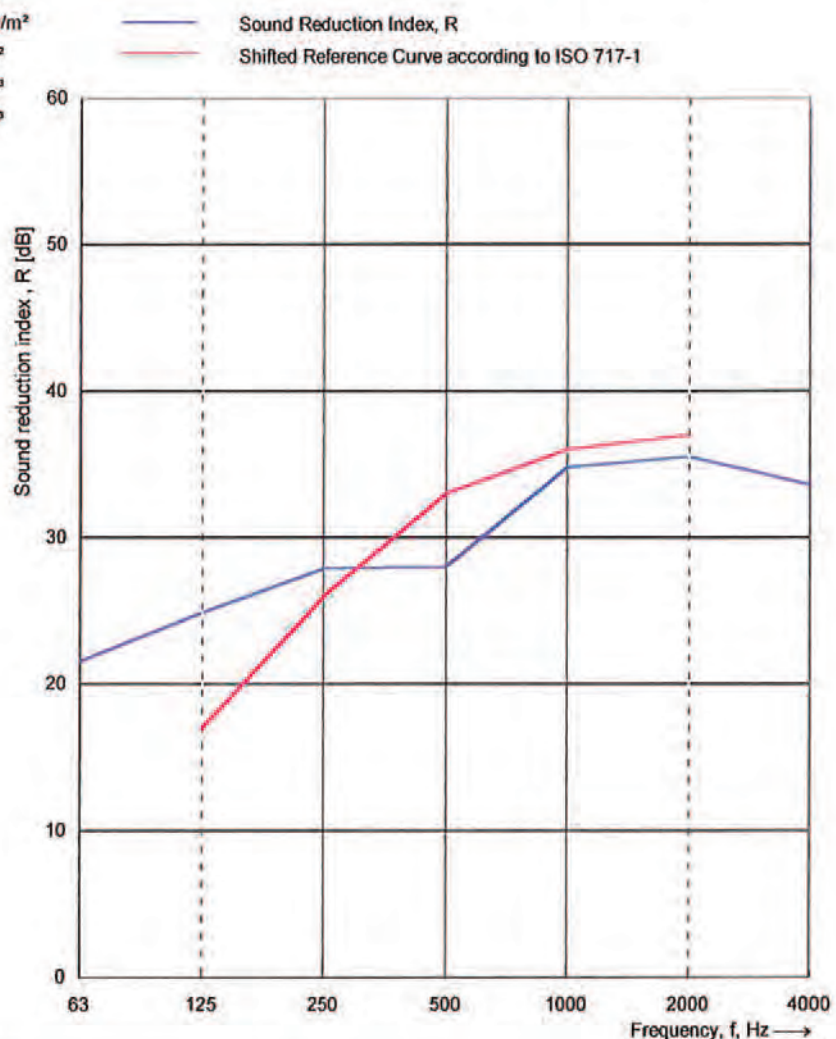
Date of test: 08/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.3 ± 0.0 kPa
 Air temperature: 19.6 ± 0.3 °C
 Relative air humidity: 37.0 ± 3.0 %
 Mass per unit area: 30.6 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	21.6
125	24.9
250	27.9
500	28.0
1000	34.8
2000	35.5
4000	33.6



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 33 (0; -2)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -1$ dB $C_{63-4000} = -1$ dB $C_{125-4000} = -1$ dB
 $C_{tr,63-2000} = -3$ dB $C_{tr,63-4000} = -3$ dB $C_{tr,125-4000} = -3$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1681

Date: 08/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "PB25" Panel Enclosure System

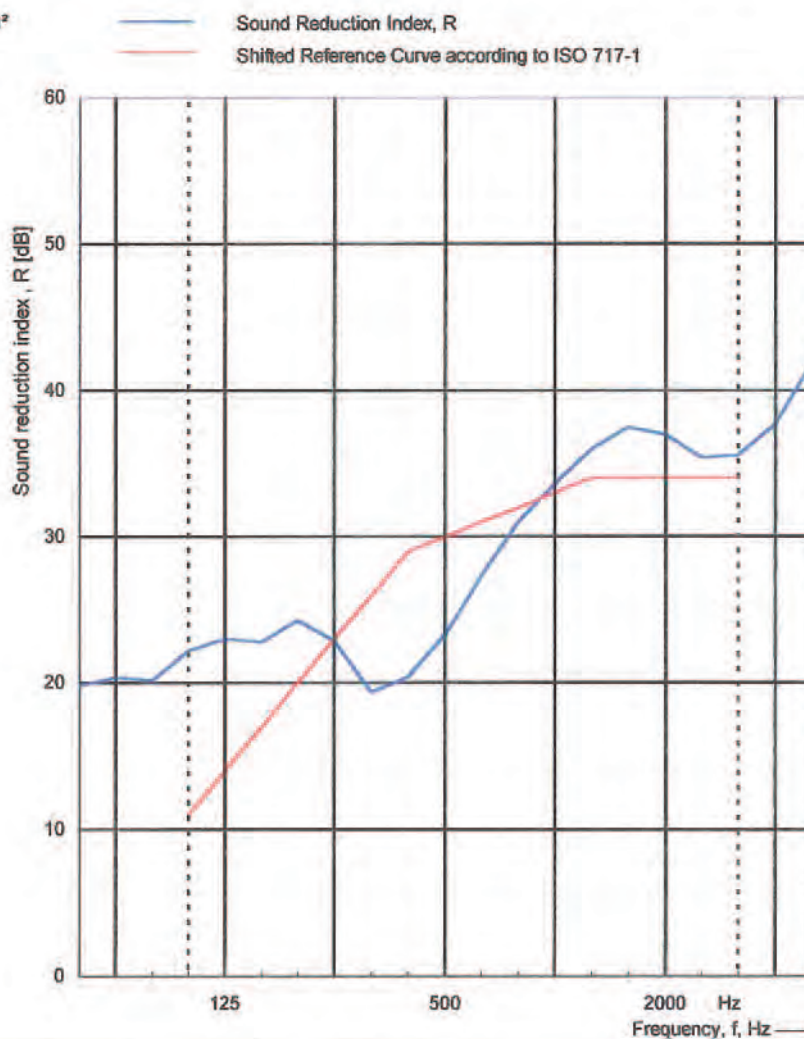
Date of test: 01/10/13

Description of the specimen: Please refer to Section 1 for a full description of the test object
 Frame capped using "AcousticShield" on the source room side of the test object

Curing time: NAP
 Static pressure: 100.8 kPa
 Air temperature: 21.4 °C
 Relative air humidity: 51.6 %
 Mass per unit area: 22.2 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	19.8
63	20.4
80	20.2
100	22.2
125	23.0
160	22.8
200	24.3
250	22.9
315	19.4
400	20.4
500	23.3
630	27.3
800	31.0
1000	33.6
1250	36.0
1600	37.5
2000	37.0
2500	35.4
3150	35.6
4000	37.7
5000	41.8



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 30 (-1; -3) \text{ dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -1 \text{ dB}$ $C_{50-5000} = 0 \text{ dB}$ $C_{100-5000} = 0 \text{ dB}$
 $C_{tr,50-3150} = -3 \text{ dB}$ $C_{tr,50-5000} = -3 \text{ dB}$ $C_{tr,100-5000} = -3 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1208

Date: 01/10/13

Signature: 

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: PB/SBP50 DOUBLE SKIN

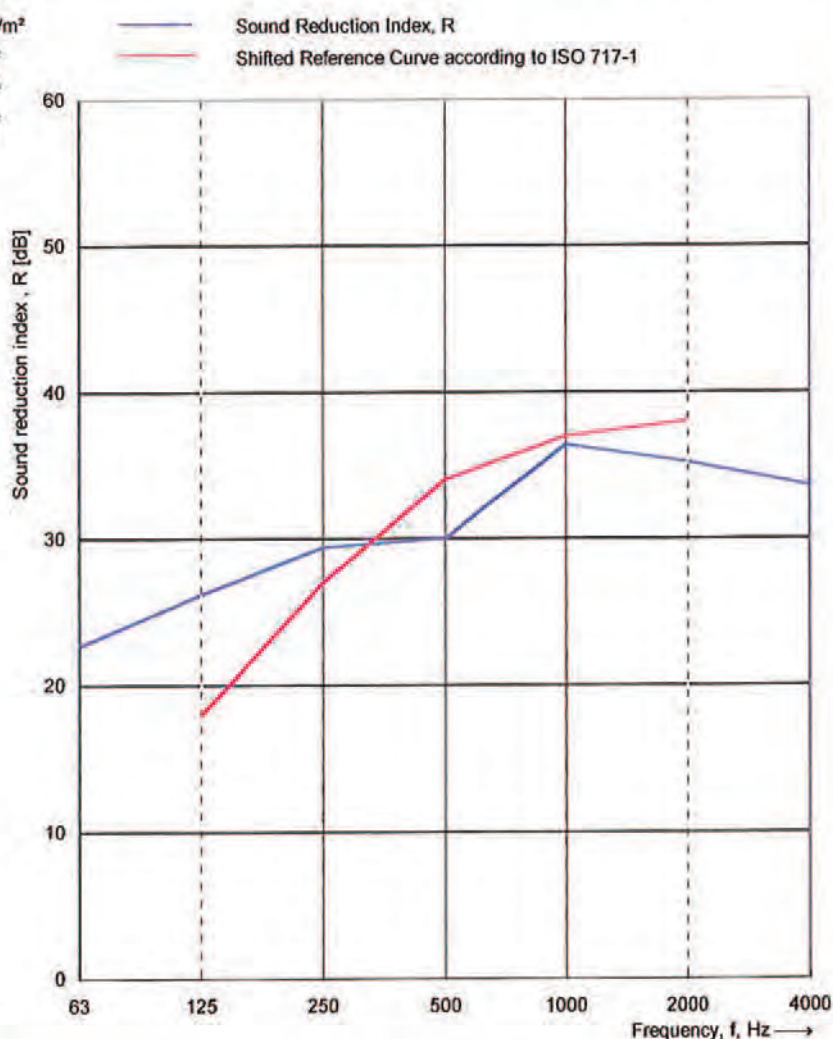
Date of test: 08/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.3 ± 0.0 kPa
 Air temperature: 19.7 ± 0.3 °C
 Relative air humidity: 37.3 ± 3.0 %
 Mass per unit area: 34.2 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	22.7
125	26.2
250	29.4
500	30.0
1000	36.4
2000	35.2
4000	33.6



Rating according to BS EN ISO 717-1

$R_w(C; C_{80}) = 34 (0; -2)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = 0$ dB $C_{63-4000} = -1$ dB $C_{125-4000} = -1$ dB
 $C_{w,63-2000} = -2$ dB $C_{w,63-4000} = -2$ dB $C_{w,125-4000} = -3$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1680

Date: 08/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "PB50" Panel Enclosure System

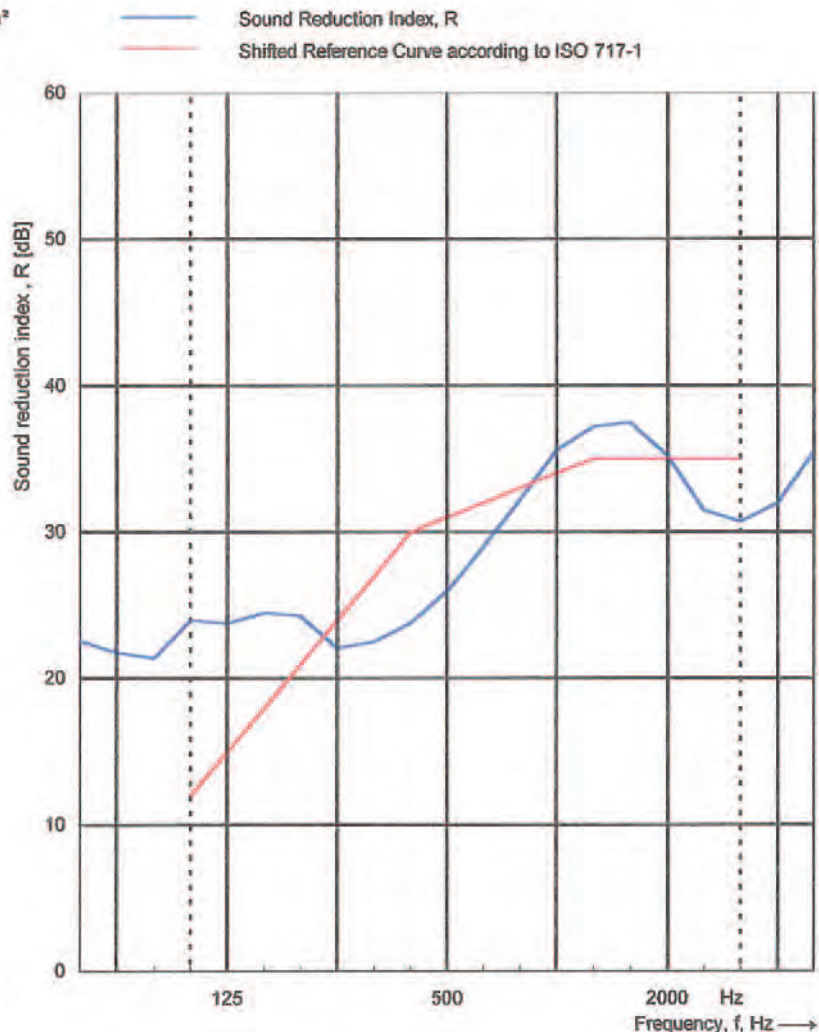
Date of test: 26/09/13

Description of the specimen: Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.7 kPa
 Air temperature: 21.1 °C
 Relative air humidity: 43.1 %
 Mass per unit area: 34.2 kg/m²
 Area, S , of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	22.6
63	21.8
80	21.4
100	24.0
125	23.8
160	24.5
200	24.3
250	22.1
315	22.5
400	23.8
500	26.0
630	29.0
800	32.2
1000	35.6
1250	37.2
1600	37.5
2000	35.2
2500	31.5
3150	30.7
4000	32.0
5000	35.5



Rating according to BS EN ISO 717-1

$R_w(C; C_{80}) = 31 (-1; -2) \text{ dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -1 \text{ dB}$ $C_{50-5000} = 0 \text{ dB}$ $C_{100-5000} = 0 \text{ dB}$

$C_{tr,50-3150} = -3 \text{ dB}$ $C_{tr,50-5000} = -3 \text{ dB}$ $C_{tr,100-5000} = -2 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1197

Date: 26/09/13

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: AS25 DOUBLE SKIN

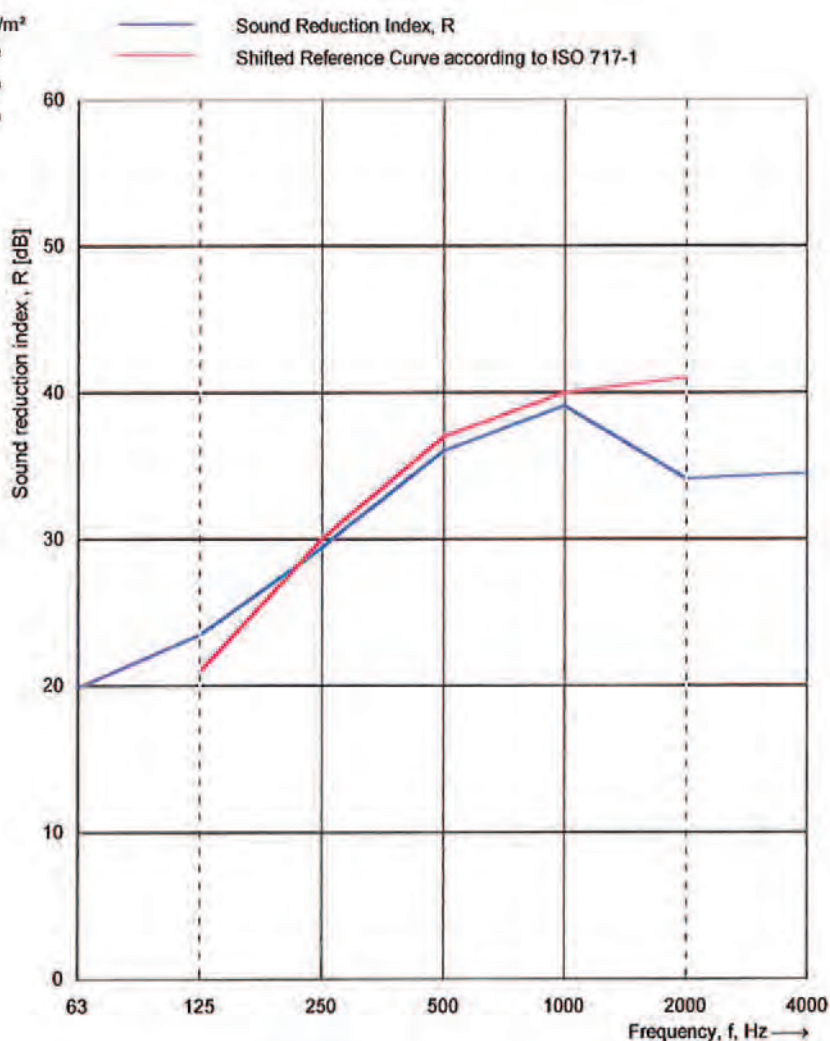
Date of test: 07/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.2 ± 0.0 kPa
 Air temperature: 20.0 ± 0.3 °C
 Relative air humidity: 37.3 ± 3.0 %
 Mass per unit area: 31.3 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	19.9
125	23.5
250	29.4
500	36.0
1000	39.1
2000	34.1
4000	34.5



Rating according to BS EN ISO 717-1

$R_w(C; C_{80}) = 37 (-2; -4)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -2$ dB $C_{63-4000} = -3$ dB $C_{125-4000} = -3$ dB
 $C_{63-2000} = -5$ dB $C_{63-4000} = -5$ dB $C_{125-4000} = -5$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1674

Date: 07/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "ASPB50" Panel Enclosure System

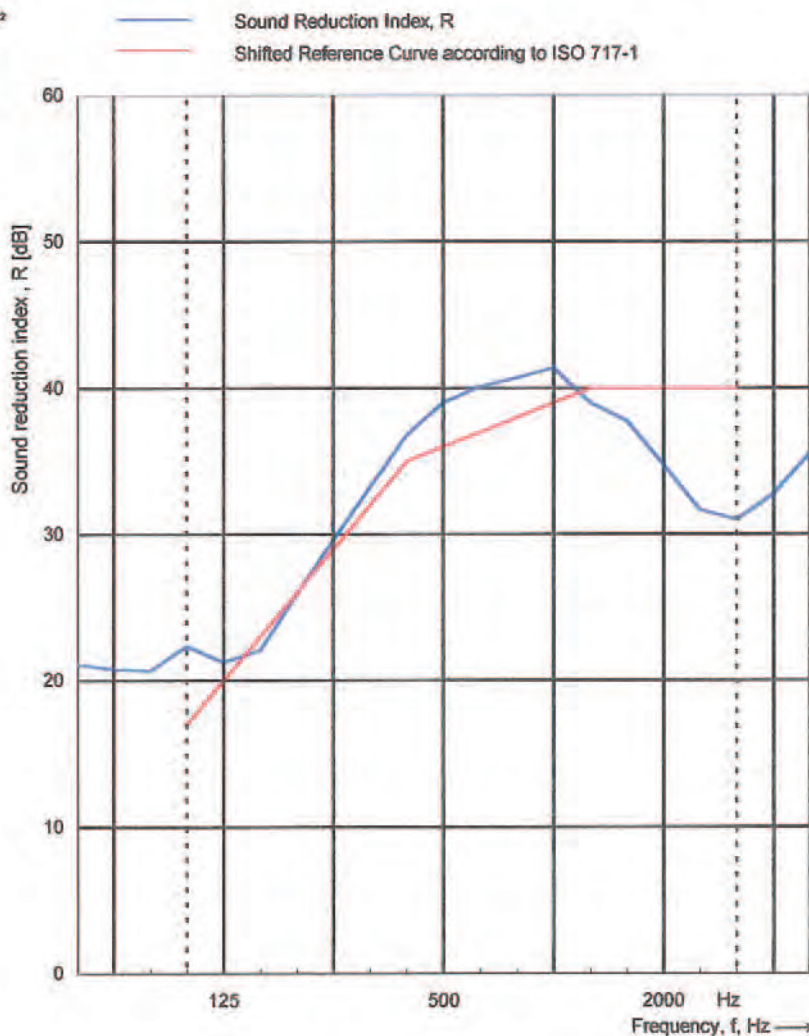
Date of test: 26/09/13

Description of the specimen: Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.7 kPa
 Air temperature: 21.6 °C
 Relative air humidity: 48.0 %
 Mass per unit area: 35.2 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	21.1
63	20.8
80	20.7
100	22.4
125	21.3
160	22.1
200	25.9
250	29.6
315	33.2
400	36.8
500	39.0
630	40.1
800	40.7
1000	41.4
1250	39.0
1600	37.8
2000	34.8
2500	31.7
3150	31.0
4000	32.8
5000	35.6



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 36 (-2; -3) \text{ dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -2 \text{ dB}$ $C_{50-5000} = -2 \text{ dB}$ $C_{100-5000} = -2 \text{ dB}$

$C_{tr,50-3150} = -4 \text{ dB}$ $C_{tr,50-5000} = -4 \text{ dB}$ $C_{tr,100-5000} = -3 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1199

Date: 26/09/13

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

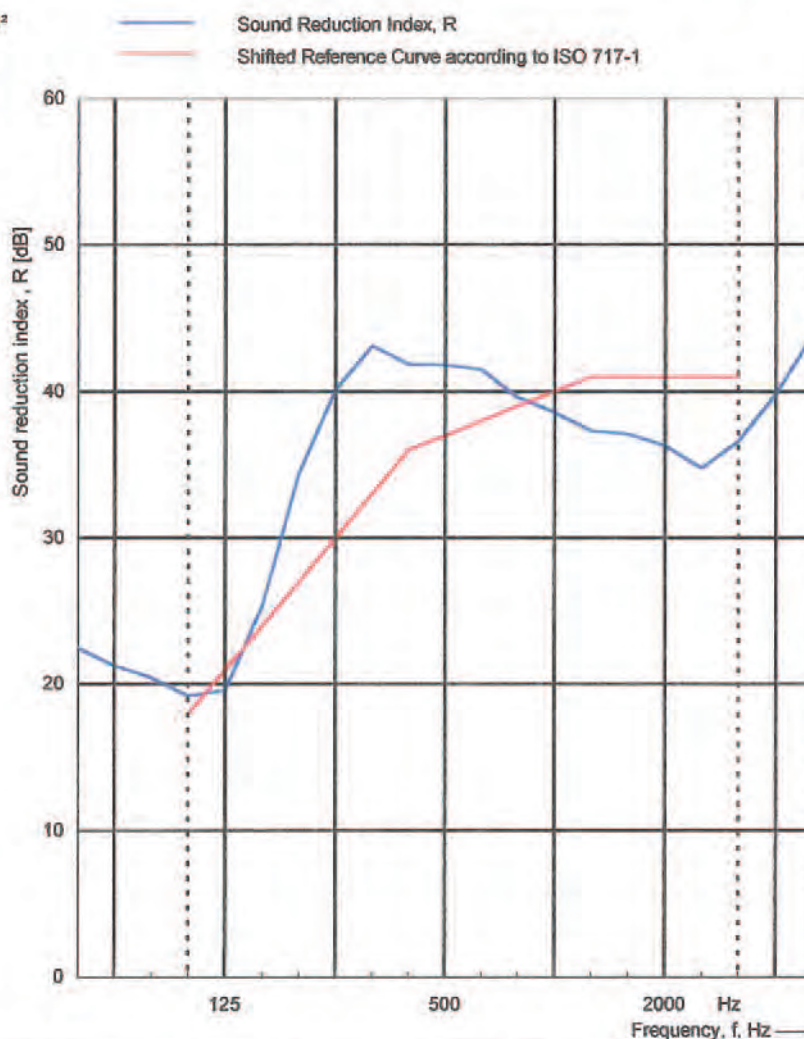
Client: Air Handlers Northern
 Manufacturer: Client
 Date of test: 01/10/13
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "PBFG50 with 1.2mm plastisol" Panel Enclosure System

Description of the specimen: Please refer to Section 1 for a full description of the test object
 Frame capped using "AcousticShield" on the source room side of the test object

Curing time: NAP
 Static pressure: 100.8 kPa
 Air temperature: 21.2 °C
 Relative air humidity: 49.6 %
 Mass per unit area: 29.7 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	22.5
63	21.3
80	20.5
100	19.2
125	19.6
160	25.4
200	34.4
250	40.1
315	43.1
400	41.9
500	41.8
630	41.5
800	39.6
1000	38.6
1250	37.3
1600	37.1
2000	36.3
2500	34.8
3150	36.6
4000	39.8
5000	43.8



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 37 (-1; -3) \text{ dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -1 \text{ dB}$ $C_{50-5000} = 0 \text{ dB}$ $C_{100-5000} = 0 \text{ dB}$
 $C_{tr,50-3150} = -4 \text{ dB}$ $C_{tr,50-5000} = -4 \text{ dB}$ $C_{tr,100-5000} = -3 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1206

Date: 01/10/13

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: FG/TS/PB50 TRIPLE SKIN

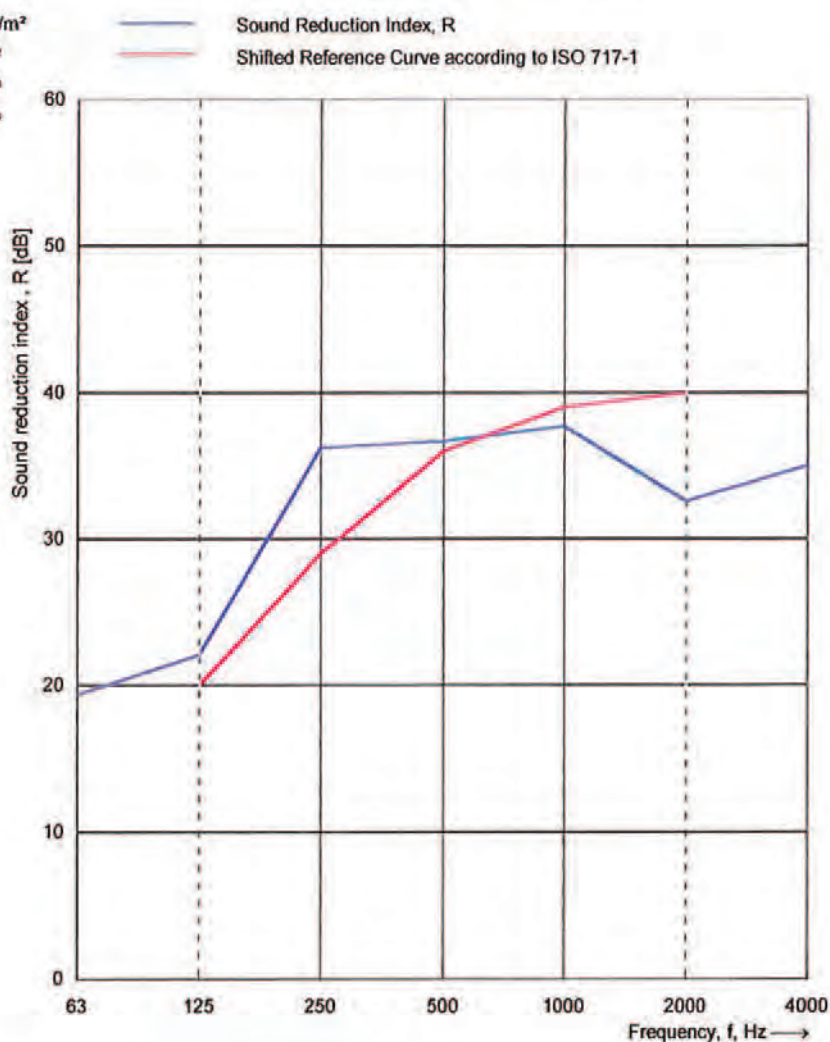
Date of test: 09/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 100.8 ± 0.0 kPa
 Air temperature: 20.1 ± 0.3 °C
 Relative air humidity: 39.9 ± 3.0 %
 Mass per unit area: 40.0 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	19.4
125	22.1
250	36.2
500	36.7
1000	37.7
2000	32.6
4000	35.0



Rating according to BS EN ISO 717-1

$R_w(C; C_v) = 36 (-2; -3)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -2$ dB $C_{63-4000} = -2$ dB $C_{125-4000} = -2$ dB
 $C_{v,63-2000} = -4$ dB $C_{v,63-4000} = -5$ dB $C_{v,125-4000} = -4$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1685

Date: 09/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: FG/TS/SBP50 TRIPLE SKIN

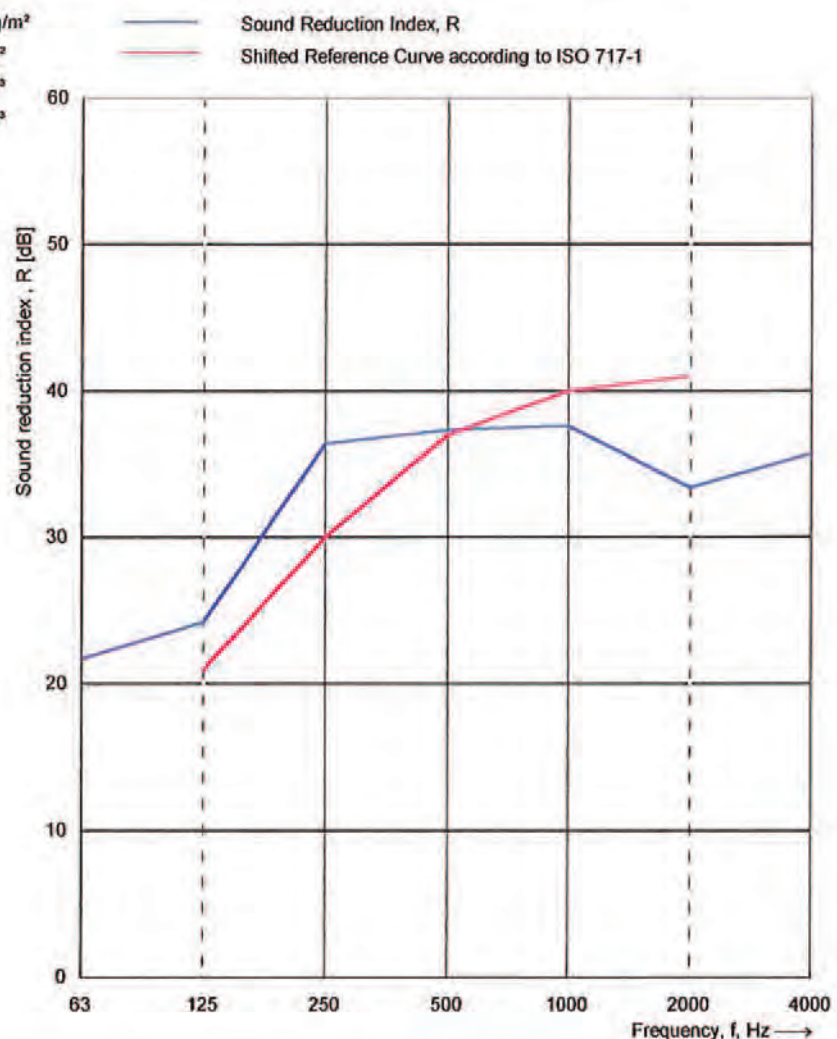
Date of test: 07/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.2 ± 0.0 kPa
 Air temperature: 21.2 ± 0.3 °C
 Relative air humidity: 36.9 ± 3.0 %
 Mass per unit area: 43.3 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	21.7
125	24.2
250	36.4
500	37.3
1000	37.6
2000	33.4
4000	35.7



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 37 (-2; -3)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -2$ dB $C_{63-4000} = -2$ dB $C_{125-4000} = -2$ dB
 $C_{tr,63-2000} = -4$ dB $C_{tr,63-4000} = -4$ dB $C_{tr,125-4000} = -4$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1676

Date: 07/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "ASTSFG50" Panel Enclosure System

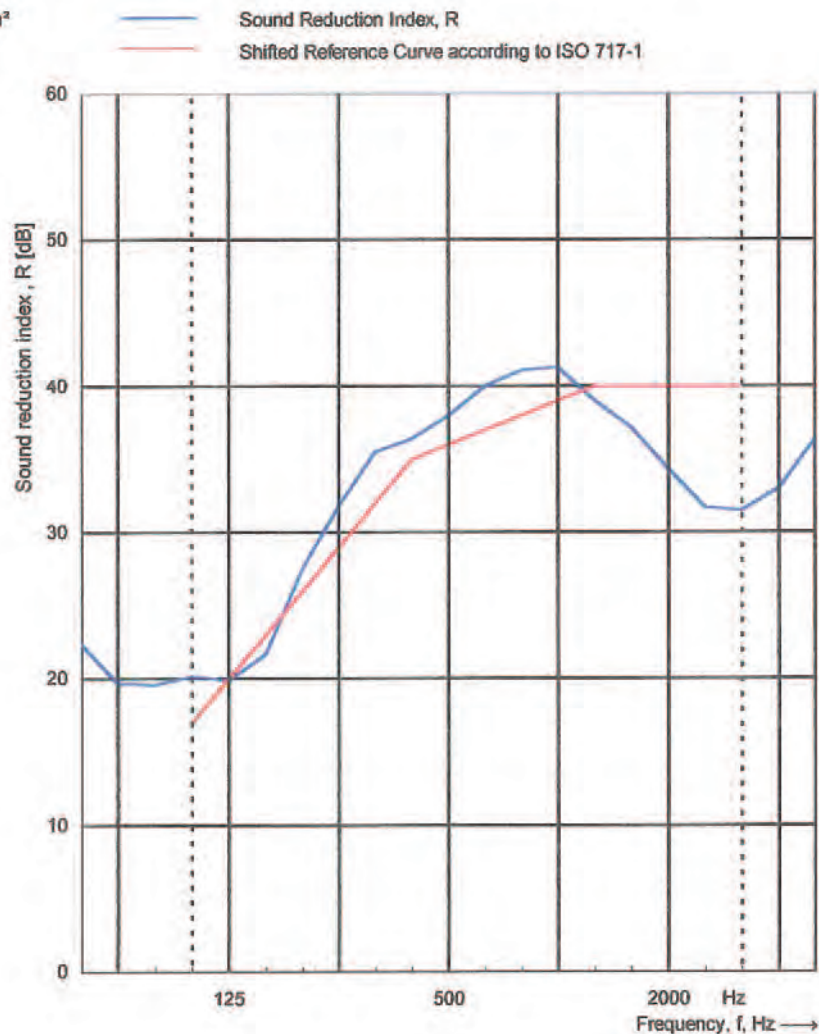
Date of test: 27/09/13

Description of the specimen: Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.6 kPa
 Air temperature: 21.6 °C
 Relative air humidity: 49.3 %
 Mass per unit area: 38.1 kg/m²
 Area, S , of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	22.4
63	19.7
80	19.6
100	20.2
125	19.9
160	21.7
200	27.5
250	31.8
315	35.5
400	36.4
500	38.0
630	40.0
800	41.1
1000	41.3
1250	39.0
1600	37.2
2000	34.3
2500	31.7
3150	31.5
4000	33.0
5000	36.4



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 36 (-2; -3) \text{ dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -2 \text{ dB}$ $C_{50-5000} = -2 \text{ dB}$ $C_{100-5000} = -2 \text{ dB}$

$C_{tr,50-3150} = -5 \text{ dB}$ $C_{tr,50-5000} = -5 \text{ dB}$ $C_{tr,100-5000} = -4 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1201

Date: 27/09/13

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "ASTSPB50" Panel Enclosure System

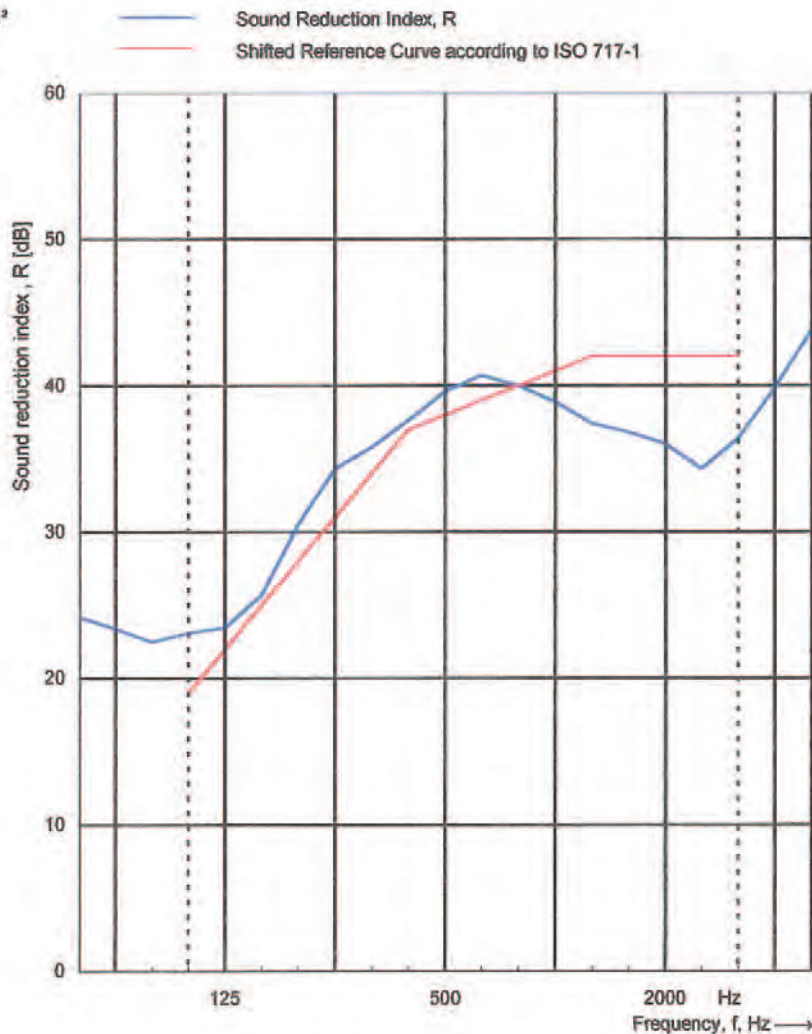
Date of test: 27/09/13

Description of the specimen: Please refer to Section 1 for a full description of the test object
 Frame capped using "AcousticShield" on the source room side of the test object

Curing time: NAP
 Static pressure: 101.6 kPa
 Air temperature: 22.2 °C
 Relative air humidity: 45.1 %
 Mass per unit area: 45.8 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	24.2
63	23.4
80	22.5
100	23.1
125	23.5
160	25.7
200	30.5
250	34.3
315	35.8
400	37.6
500	39.6
630	40.7
800	40.0
1000	38.9
1250	37.4
1600	36.8
2000	36.0
2500	34.3
3150	36.4
4000	39.8
5000	43.8



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 38 \text{ (-2 ; -3) dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -2 \text{ dB}$ $C_{50-5000} = -1 \text{ dB}$ $C_{100-5000} = -1 \text{ dB}$

$C_{tr,50-3150} = -4 \text{ dB}$ $C_{tr,50-5000} = -4 \text{ dB}$ $C_{tr,100-5000} = -3 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1203

Date: 27/09/13

Signature: 

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: AS/TS/SBP50 TRIPLE SKIN

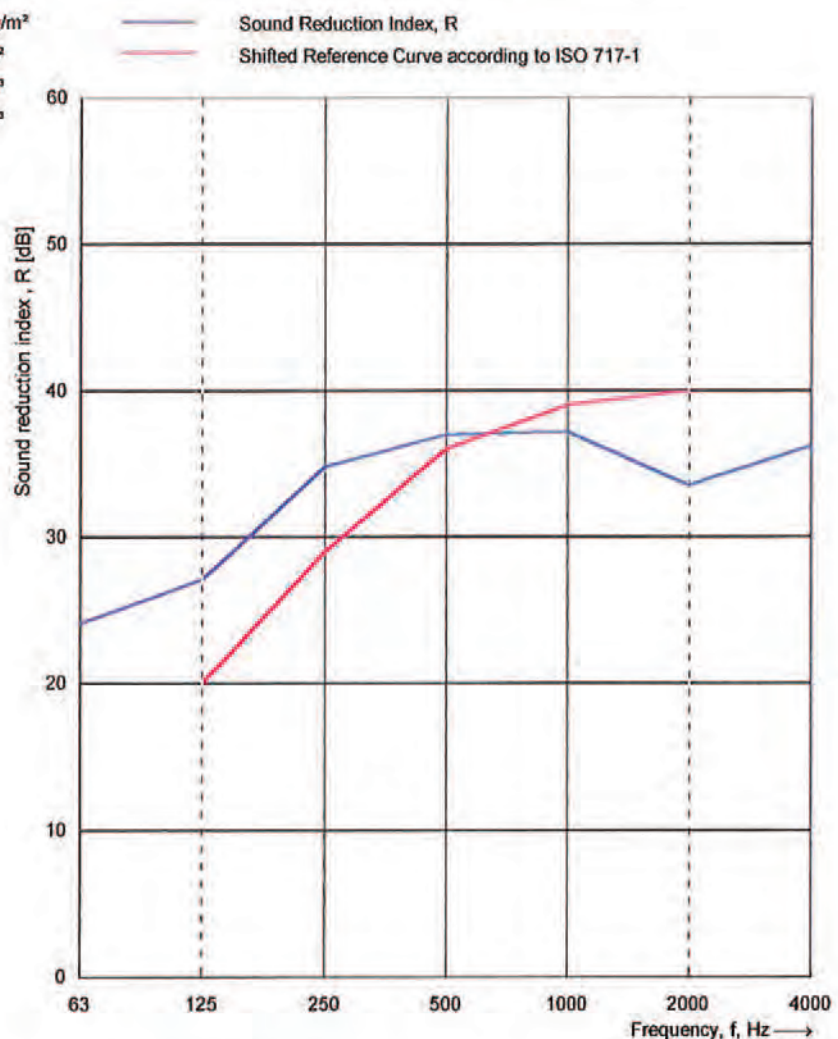
Date of test: 08/01/15

Description of the specimen: Acoustic Panel System
 Please refer to Section 1 for a full description of the test object.

Curing time: NAP
 Static pressure: 101.3 ± 0.0 kPa
 Air temperature: 19.8 ± 0.3 °C
 Relative air humidity: 36.7 ± 3.0 %
 Mass per unit area: 53.6 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	24.1
125	27.1
250	34.8
500	37.0
1000	37.2
2000	33.5
4000	36.2



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 36 (-1; -1)$ dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -1$ dB $C_{63-4000} = -1$ dB $C_{125-4000} = -1$ dB
 $C_{tr,63-2000} = -2$ dB $C_{tr,63-4000} = -2$ dB $C_{tr,125-4000} = -2$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1679

Date: 08/01/15

Signature:

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: "ASTSAS50" Panel Enclosure System

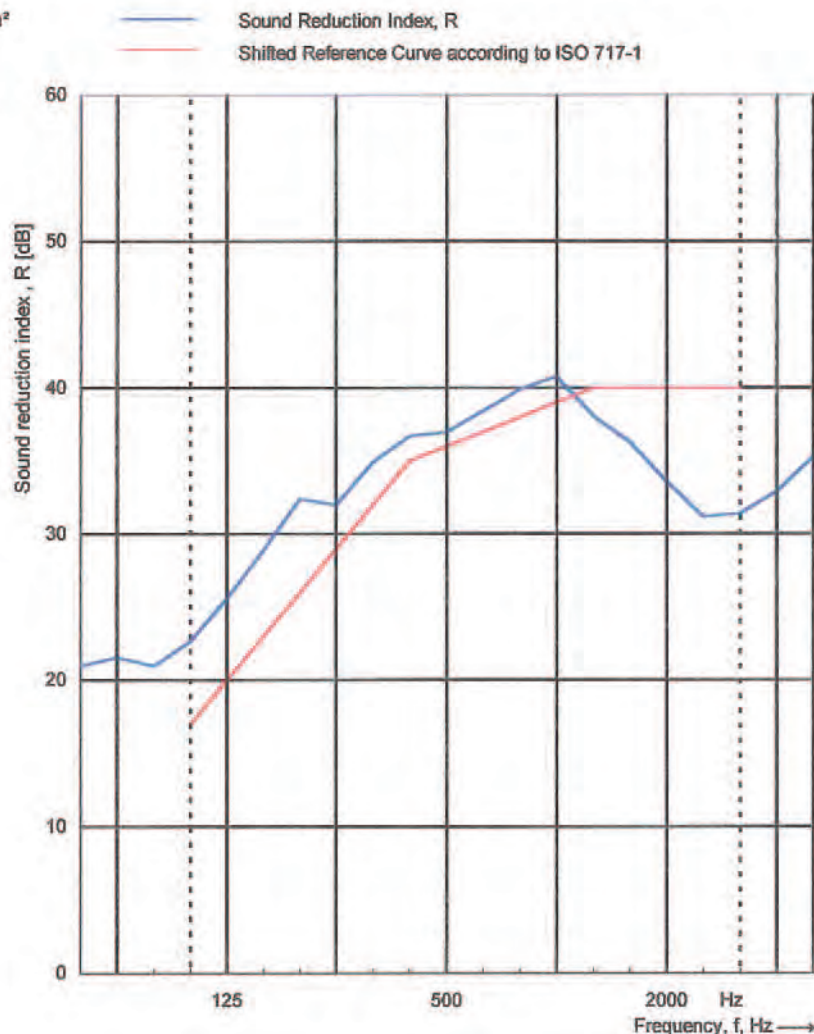
Date of test: 26/09/13

Description of the specimen: Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 101.7 kPa
 Air temperature: 21.9 °C
 Relative air humidity: 48.2 %
 Mass per unit area: 45.6 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

FREQUENCIES 50HZ, 63HZ AND 80HZ ARE NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/3 octave [dB]
50	21.0
63	21.6
80	21.0
100	22.7
125	25.6
160	28.9
200	32.4
250	32.0
315	34.9
400	36.7
500	37.0
630	38.4
800	39.9
1000	40.8
1250	38.1
1600	36.3
2000	33.6
2500	31.2
3150	31.4
4000	32.9
5000	35.3



Rating according to BS EN ISO 717-1

$R_w(C; C_{tr}) = 36 (-2; -1) \text{ dB}$

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{50-3150} = -2 \text{ dB}$ $C_{50-5000} = -2 \text{ dB}$ $C_{100-5000} = -2 \text{ dB}$
 $C_{tr,50-3150} = -3 \text{ dB}$ $C_{tr,50-5000} = -3 \text{ dB}$ $C_{tr,100-5000} = -2 \text{ dB}$

Name of test institute: The University of Salford, Acoustic Test Laboratory

No. of test report: 1429-1200

Date: 26/09/13

Signature: 

Sound reduction index according to BS EN ISO 10140-2

Laboratory measurement of sound insulation of building elements

Client: Air Handlers Northern
 Manufacturer: Client
 Test room identification: Acoustic Transmission Suite
 Test specimen mounted by: Client
 Product identification: AS/QS/PB50 QUADRUPLE SKIN

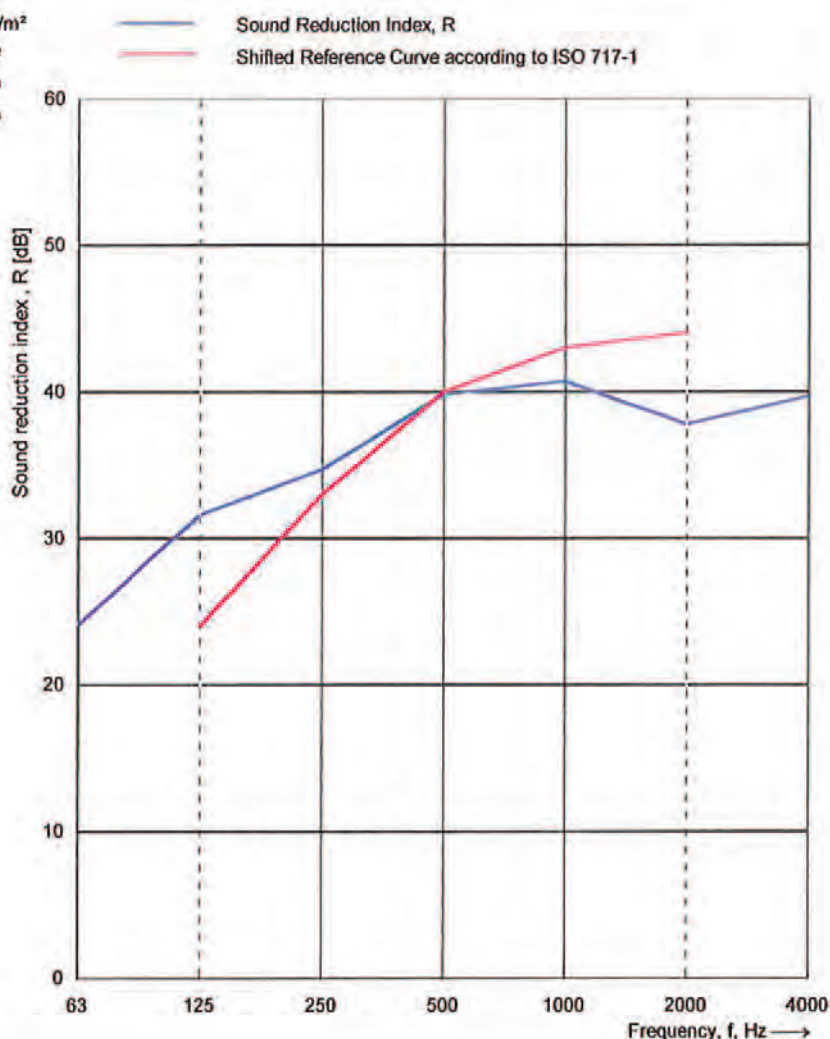
Date of test: 12/01/15

Description of the specimen: Acoustic Panel System - FULLY SEALED
 Please refer to Section 1 for a full description of the test object

Curing time: NAP
 Static pressure: 99.6 ± 0.0 kPa
 Air temperature: 20.0 ± 0.3 °C
 Relative air humidity: 39.2 ± 3.0 %
 Mass per unit area: 62.9 kg/m²
 Area, S, of the test sample: 8.64 m²
 Source room volume: 136 m³
 Receiving room volume: 220 m³

THE FREQUENCY 63HZ IS NOT UKAS ACCREDITED

Frequency f [Hz]	R 1/1 octave [dB]
63	24.1
125	31.6
250	34.7
500	39.8
1000	40.7
2000	37.8
4000	39.7



Rating according to BS EN ISO 717-1

$R_w(C; C_{80}) = 40$ (-1 ; -2) dB

Evaluation based on laboratory measurement results obtained in one-third-octave bands by an engineering method.

$C_{63-2000} = -1$ dB $C_{63-4000} = -1$ dB $C_{125-4000} = -1$ dB
 $C_{tr,63-2000} = -3$ dB $C_{tr,63-4000} = -4$ dB $C_{tr,125-4000} = -3$ dB

Name of test institute: The University of Salford, Acoustic Test Laboratory

Test Reference: 2060-1689

Date: 12/01/15

Signature:

[illegible]

[illegible]